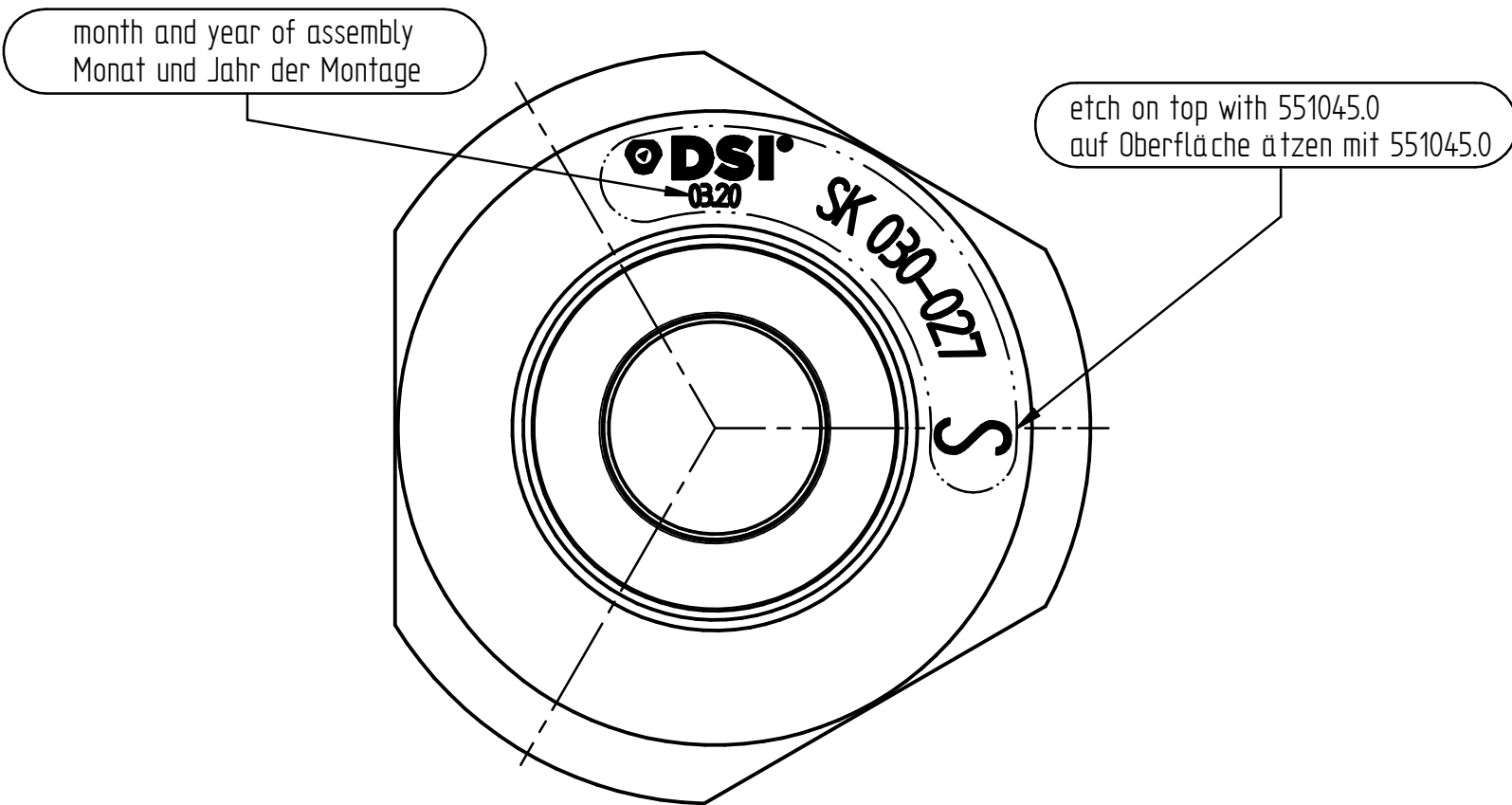
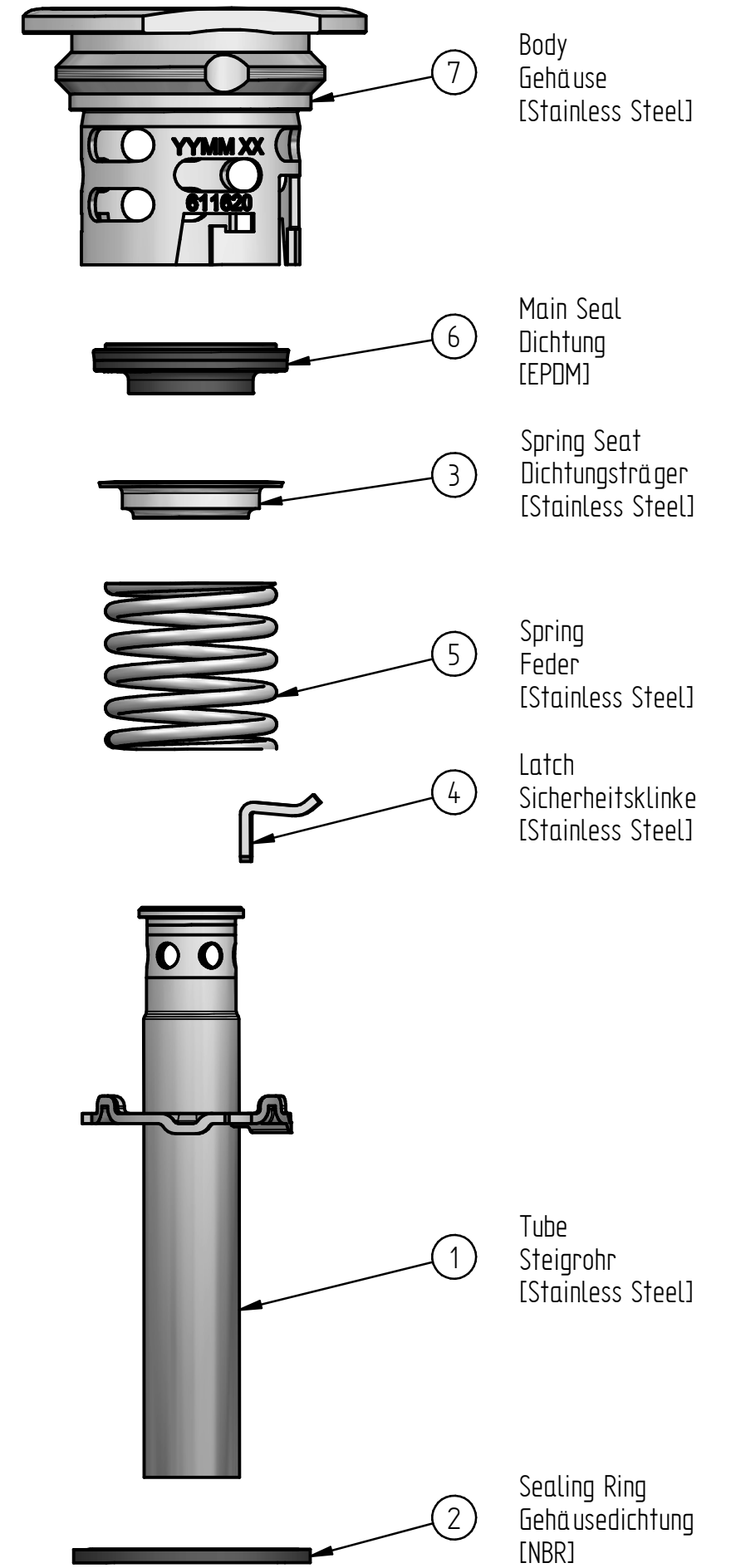
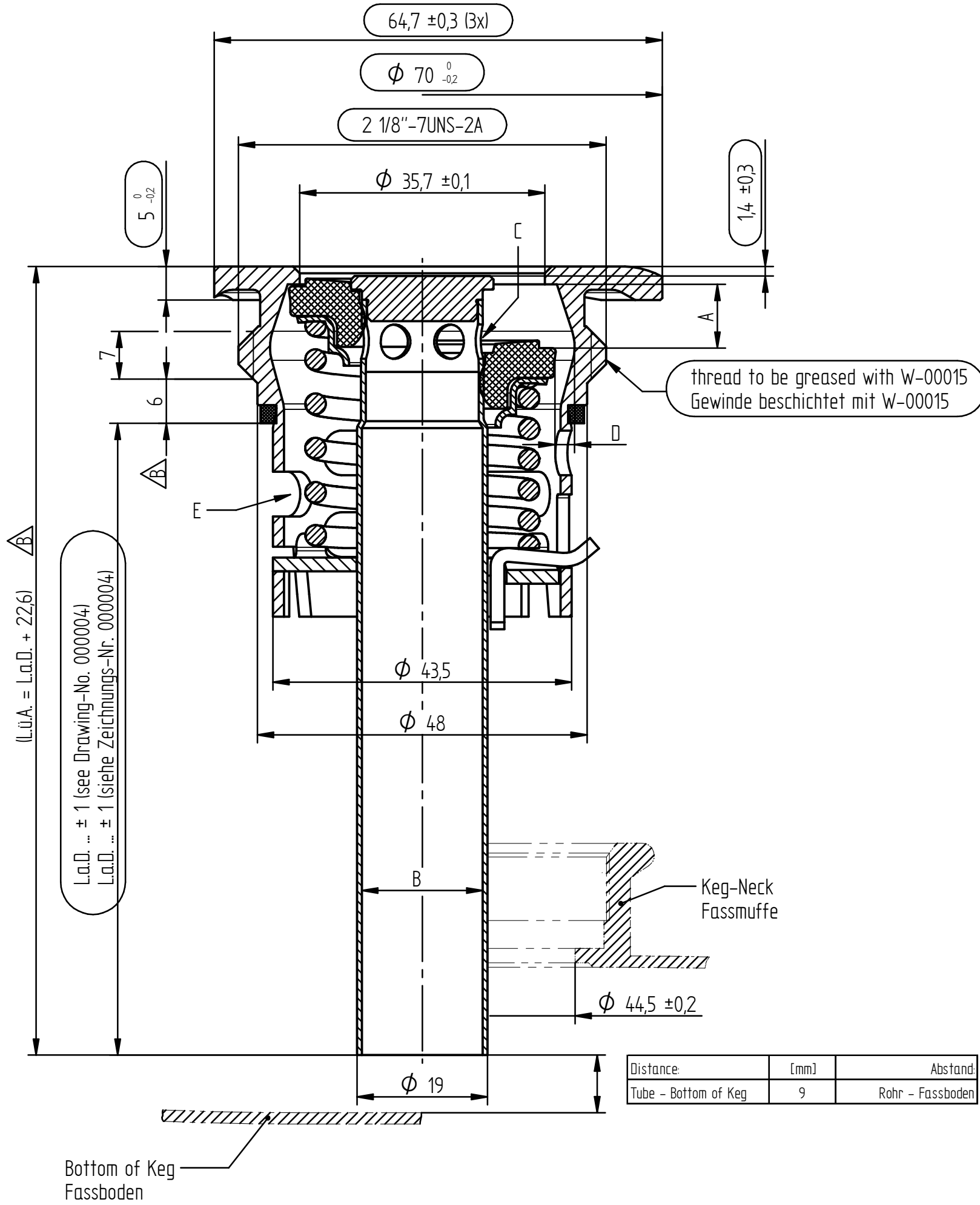


EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt.
gastight	gasdicht
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 160°C	Temperaturbeständigkeit kurzfristig 160°C
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

EN	DE		
Stroke and Passages	Hub und Öffnungsquerschnitte		
I main seal part 6 - part 7	Dichtung Pos. 6 - Pos. 7	A	9-12 mm
II through inner tube $\phi$ 17,6 part 1	innerhalb des Steigrohres $\phi$ 17,6 Pos. 1	B	240 mm <sup>2</sup>
6 holes in part 1	6 Löcher in Pos. 1	C	120 mm <sup>2</sup>
III through outer tube part 6 - part 7	außerhalb des Steigrohres Pos. 6 - Pos. 7	D	550-730 mm <sup>2</sup>
in part 7	in Pos. 7	E	1160 mm <sup>2</sup>



weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = L. a. D. [mm] * 0,315 \frac{g}{mm} + 250g$$

Pos.	Quantity	Art.-No.	Title
1	1	000016	Master Down Tube Assembly (loose Safety)
2	1	025130.6	Sealing Ring
3	1	551082.4	Spring Seat
4	1	552468.4	Safety Latch
5	1	552591.6	Spring
6	1	610116	Main Seal 160°C saturated steam
7	1	611620	Body GR 2 1/8" - 7 UNS special

PRODUCT				TOLERANCES DIN ISO 2768-mS ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715		LAST CHANGE 4 x $\Delta$		SCALE 1,5:1 (11,25)		WEIGHT VOLUME	
DESIGN	21.01.2015	NAME	lasko	TITLE				Master Extractor Tube GR S sh 2 1/8" - 7 UNS			
AM	3024										
DESIGN	14.02.2020	NAME	kunze	FILE NAME: 000015_Masterdrawing ET GR S sh 2 1/8 x 7 UNS.dwg				DRAWING NUMBER			
AM	13.02.2020	NAME	kunze	DRAWING NAME: 000015_Masterdrawing ET GR S sh 2 1/8 x 7 UNS.dwg				DRAWING NUMBER			
DSI MICRO MATIC			PROJ. METHOD		FORMAT		DRAWING NUMBER		SHEET		
A2			A2		000015		1			1 SHTS.	
ALTERATIONS				DATE		NAME		AM		PROD. DEV. GERMANY	
										REPL. BY	

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