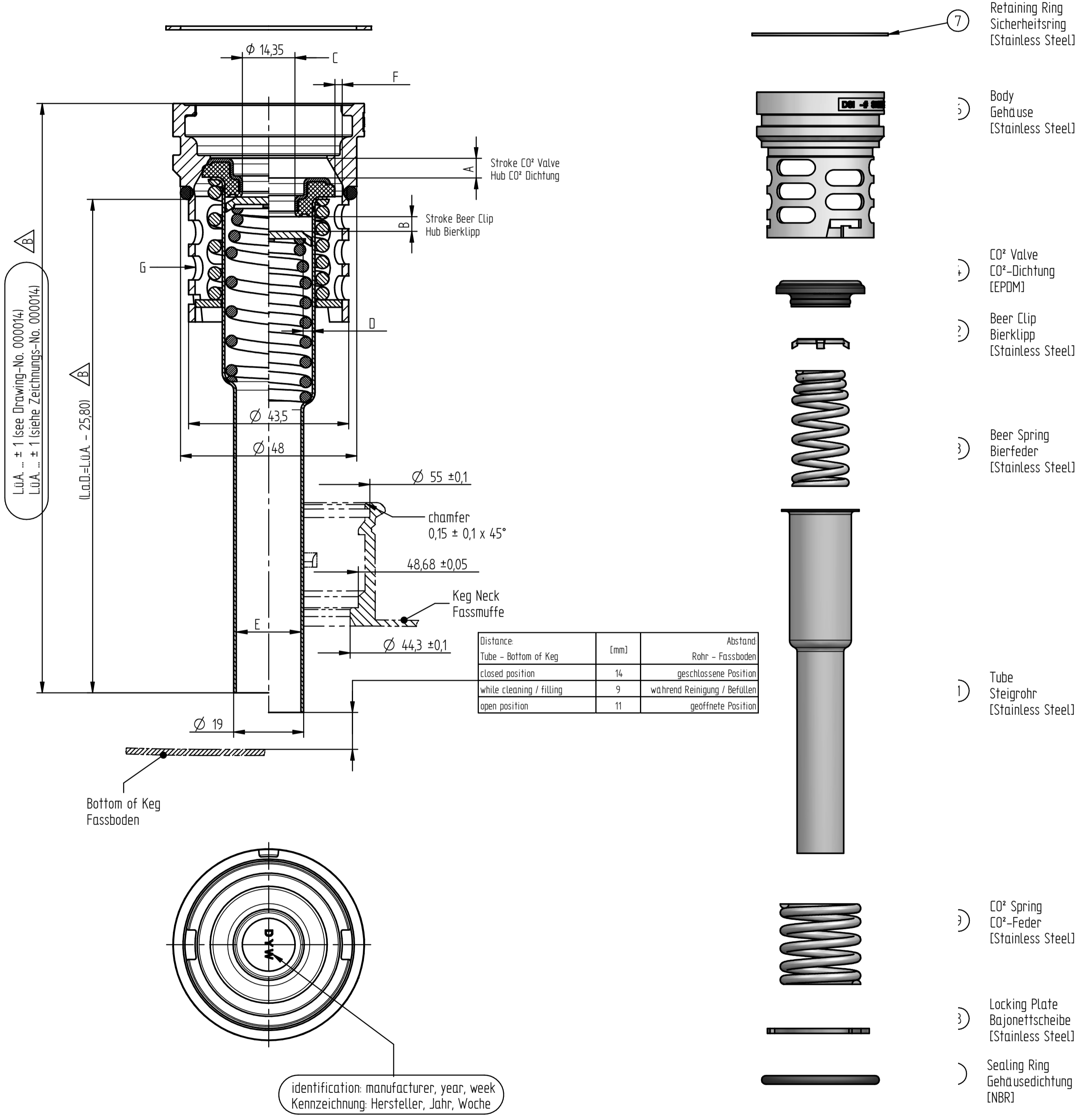


EN	DE	EN	DE	open Position	while Cleaning/Filling	DE	offene Position	während Reinigung/Befüllen	
Product Information	Produktinformationen	Stroke and Passages	Hub und Öffnungsquerschnitte						
according to DIN 6650 and FDA regulations	Produkt nach DIN 6650 und FDA Bestimmungen	I CO ² valve + tube part 4 + part 1 – part 6	CO ² Dichtung + Steigrohr Pos. 4 + Pos. 1 – Pos. 6	A	3mm	4–6 mm	A	3mm	4–6 mm
gastight	gasdicht	beer clip part 2 – part 4	Bierklipp Pos. 2 – Pos. 4	B	4 mm	6,5–8 mm	B	4 mm	6,5–8 mm
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt	II through the CO ² valve part 4	innerhalb der CO ² -Dichtung Pos. 4	C		160 mm ²	C		160 mm ²
mounting torque: -	Anzugsdrehmoment: -	through inner tube part 2 – part 1	innerhalb des Steigrohres Pos. 2 – Pos. 1	D		125 mm ²	D		125 mm ²
temperature resistance short-time 135°C	Temperaturbeständigkeit kurzfristig 135°C	through inner tube Ø17,6 part 1	innerhalb des Steigrohres Ø17,6 Pos. 1	E		240 mm ²	E		240 mm ²
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com	III through outer tube part 6 – part 4	außerhalb des Steigrohres Pos. 6 – Pos. 4	F		240 mm ²	F		240 mm ²
		in part 6	in Pos. 6	G		1660 mm ²	G		1660 mm ²



Pos.	Quantity	Art.-No.	Title
1	1	000037	Master Down Tube S lange Tulpe
2	1	026237.2	Beer Valve
3	1	026238.3	Beer Spring
4	1	026692.6	CO2 Valve Assy
5	1	026708.0	O-Ring 40,87 x 3,53
6	1	026842.2	Body WB
7	1	026993.1	Retaining Ring
8	1	554352.7	Locking Plate
9	1	555226.1	CO Spring

weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = (L. \ddot{u}. A. [mm] - 80) * 0,315 \frac{g}{mm} + 285g$$

PRODUCT	REMARKS	LAST CHANGE	SCALE	WEIGHT
	DIN ISO 2768-mH ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	10.03.2015 3024	1,5 : 1 (1 : 1,25)	VOLUME
	DATE	NAME	TITLE	
	10.03.2015	lasko	Master Extractor Tube W B	
	28.07.2016	lasko		
	26.07.2016	lasko		
	FILE NAME: 000039_Masterdrawing ET W B_bddig.dwg DRAWING NAME: 000039_Masterdrawing ET W B.dwg	PROJ. METHOD	FORMAT	DRAWING NUMBER
	DSI MICRO MATIC	A2	000039	SHEET
	ALTERATIONS	DATE	NAME	AM
		03.11.2015	lasko	3296
		26.07.2016	lasko	3550
		26.07.2016	lasko	3296
	PROD. DEV.	GERMANY	REPL.	REPL. BY

DSI Getränkemaschinen GmbH.
 The information is confidential and should not be copied for any other purpose without the prior written permission of DSI.
 Samples are required after each revision.

This drawing is the property of Dispense Systems International. The information is confidential and should not be copied for any other purpose without the prior written permission of DSI.